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Dated 3 July 2003

26 JUN 2002

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P01/7700 0.00-0214773.4

Request for grant of a patent

The Patent Office

Cardiff Road  
Newport  
Gwent NP10 8QQ

1. Your reference 201-0509GB/RMF

2. Patent application number

0214773.4

26 JUN 2002

3. Full name, address and postcode of the or of each applicant.

Ford Global Technologies, Inc.  
Suite 600, Parklane Towers East  
One Parklane Boulevard, Dearborn  
Michigan 48126-2490  
USA

Patents ADP number

If the applicant is a corporate body, give the country/state of its incorporation

Michigan, United States of America

8100/25002

4. Title of the invention

Vehicle Chassis

5. Name of your agent

R M Farrow et al

"Address for service" in the United Kingdom to which all correspondence should be sent.

Land Rover  
Patent Department 53W5/12  
Warwick Technology Park  
Warwick CV34 6RG

Patents ADP Number

8019 036003

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Country

Priority application number

Date of filing

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Number of earlier application

Date of filing

8. Is a statement of inventorship and of right to grant of a patent required in support of this request.

YES

# Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

## Continuation sheets of this form

Description 8

Claim(s) 4

Abstract 1

Drawing(s) 3

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10. If you are also filing any of the following, state how many against each item.

## Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*) 1+1

Request for preliminary examination and search (*Patents Form 9/77*) 1

Request for substantive examination (*Patents Form 10/77*)

Any other documents  
(please specify)

1 page of report

11.

I/We request the grant of a patent on the basis of this application.

Signature

Date

24 June 2002

*R M Farrow*

R M Farrow

Agent

12. Name and daytime telephone number of person to contact in the United Kingdom.

R M Farrow

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VEHICLE CHASSIS

The present invention relates to vehicles of a chassis construction and to vehicle chassis.

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Many modern vehicles, especially saloon, hatchback and estate cars, are of a monocoque construction in which the vehicle body includes relatively rigid portions which give it strength and rigidity. However some vehicles, in particular commercial vehicles and those designed for off road driving, are of a chassis construction, comprising a chassis frame which is a separate structure and has the body attached to it.

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The present invention provides a vehicle chassis comprising two longitudinal side rails each having a central portion and a front portion arranged in use to be higher than the central portion, a first cross member extending in a transverse direction between the front ends of the side rails and a second cross member extending in a transverse direction between the central portions of the side rails, wherein the chassis further comprises two secondary longitudinal members extending between the first cross member and the second cross member, and the secondary longitudinal members are each connected to the side rails by means of a central support section which is longitudinally spaced between the first and second cross members.

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Preferably the first cross member is arranged to be, in use, below the front ends of the side rails over a substantial part of its length. This can help to spread impact loads if the vehicle is involved in an impact.

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The first cross member may be connected to the side rails by means of vertically extending front support sections. Alternatively it can be curved upwards at its ends to meet the side rails.

30

Preferably the secondary longitudinal members are connected to the first cross member at respective connection points which are lower than the front ends of the side rails. This also helps to spread impact loads.

5 Preferably each of the secondary longitudinal members has a front portion which is inclined upwards towards the front. Each secondary longitudinal member may further include a rear portion which is substantially horizontal. This arrangement encourages the secondary longitudinal members to deform downwards on frontal impact, which can counteract any tendency of the side rails to bend upwards.

10 Preferably each secondary longitudinal member has a weakened bend at the junction between the front and rear portions to encourage downward bending of the secondary longitudinal member in the event of a frontal impact.

15 Preferably the chassis further comprises a third cross member extending in a transverse direction between the secondary longitudinal members at a position longitudinally spaced between the first and second cross members. This helps to support the secondary longitudinal members in the lateral direction.

20 Preferably the third cross member is approximately level, in the longitudinal direction, with the central support sections, thereby providing lateral support for them.

Preferably the central support sections each provide support for a suspension mount.

25 The suspension mount may be positioned on the central support section adjacent to one of the secondary longitudinal members so that the secondary longitudinal member provides longitudinal support for the

suspension mount. Alternatively it can be mounted on the secondary longitudinal member adjacent to the central support section.

Preferably the suspension mount is substantially level, in the vertical direction, with the secondary longitudinal members.

- 5 Preferably the chassis further comprises a recovery attachment, such as a recovery eye, attached to substantially the mid point of the first cross member.

Desirably the secondary longitudinal members are connected to the first cross member at respective points inboard of the side rails.

- 10 Preferred embodiments of the present invention will now be described by way of example only with reference to the accompanying drawings in which:

Figure 1 is a partial side view of a chassis according to the invention;

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Figure 2 is a partial plan view of the chassis of Figure 1; and

Figure 3 is a partial perspective view the chassis of Figure 1.

- 20 Referring to the figures, a chassis 8 comprises a pair of side rails 10, 12, each of which has a lower central portion 10a, 12a, which is substantially horizontal and extends in a region of the vehicle generally adjacent the vehicle's doors, and a front portion 10b, 12b which is generally horizontal and extends to the front end of the vehicle in the region of the
- 25 engine compartment, and an intermediate portion or swan neck 10c, 12c which joins the front end of the central portion 10a, 12a, to the rear and of the front portion 10b, 12b and slopes upwards towards the front. Each longitudinal therefore has two curves 11a, 11b, one at each end of the swan neck 10c, 12c.

A front cross member 14 extends horizontally across the front of the chassis, being joined at each end to the front end of one of the side rails 10, 12, by means of a vertically extending front support section 16, 18.

- 5 The front cross member 14 is therefore supported below the front ends of the side rails 10, 12.

A rear cross member 20 extends horizontally across the chassis between the side rails having each end connected to a respective one of the side rails 10, 12 in the region of the curve 11b at the lower end of the swan neck 10c, 12c. The lower cross member 20 is therefore substantially level in the vertical direction with the central portions 10a, 12a of the side rails 10, 12.

- 15 A pair of secondary longitudinal members 22, 24 extends substantially horizontally between the front and rear cross members 14, 20, one on either side of the chassis. The secondary longitudinal members are inboard of, and below the side rails 10, 12, having their rear ends 22a, 24a connected to the rear cross member 20 inboard of the side rails 10, 20 12 and their front ends 22b, 24b connected to the front cross member 14 inboard of the side rails 10, 12. Each of the secondary longitudinal members 22, 24 has a rear portion 22c, 24c which is substantially horizontal and extends from its rear end 22a, 24a forwards to a point approximately mid-way along the front portions 10b, 12b of the side rails, 25 and a front portion 22d, 24d which is inclined slightly upwards to meet the front cross member 14.

A third, central cross member 26 extends horizontally between the two secondary longitudinal members, being connected to them at the front of 30 their horizontal rear portions 22c, 24c.

Central support sections 28, 30 connect the centre of each of the secondary longitudinal members 22, 24 to the side rails 10, 12 towards the rear of their horizontal front portions 10b, 12b. The central support sections are therefore approximately level with in the longitudinal direction, but just to the rear of, the central cross member 26.

The side rails 10, 12, secondary longitudinal members 22, 24, the three cross members 14, 20, 26 and the front and central support sections 16, 18, 28, 30 are all rigidly connected together, in this case by welding and bolting, to form a single unitary rigid structure.

The lower end of each of the central support sections 28, 30 provides a suspension mounting point 28a, 30a arranged to provide a front mounting for a lower suspension arm (not shown). The ends of the rear cross member 20, which extend down below the side rails 10, 12, provide further suspension mounting points 20a, 20b arranged to provide rear mountings for the lower suspension arms. Mounting points 32 for an upper suspension arm (not shown) are provided on the central portions 10c, 12c of the side rails 10, 12. The side rails 10, 12 have recesses 36, 38 formed in their outboard sides level with the central support sections 28, 30 to accommodate suspension struts and top mountings 40 for the struts, shown schematically in Figure 1, are connected to the side rails 10, 12 above the recesses 36, 38.

A recovery eye 42 is connected to the centre of the front cross member 14 and extends forwards from it. The recovery eye 42 is angled slightly to the horizontal so as to be inclined downwards towards the rear substantially parallel to the front portions 22d, 24d of the secondary longitudinal members 22, 24.



Mounting points 44, 46, for a differential are provided on the left and right secondary longitudinal members 22 24 respectively. The rear portion 22c of the left secondary longitudinal 22 is removable, being secured to the rest of the chassis structure by means of bolts 52 so as to  
5 allow removal of the differential.

Mounting points 48, 50 for an anti-roll bar are provided towards the ends of the rear crossmember 20. The steering rack is mounted directly to brackets 54, 56 on the outside of the secondary longitudinals adjacent to  
10 crossmember 26.

The secondary longitudinal members 22, 24 serve to stiffen and strengthen the chassis structure in various ways. In particular, because they provide support in the longitudinal direction to the lower ends of the  
15 central support sections 28, 30 they provide longitudinal support for the front lower suspension arm mountings 28a, 30a. Therefore if the vehicle is being driven in uneven terrain and the central support sections 28, 30 or the lower suspension arms are subject to impact, the likelihood of serious deformation of the chassis resulting in suspension mis-alignment  
20 is reduced.

A further function of the secondary longitudinal members 22, 24 is that if the vehicle encounters a large low obstruction such as a large boulder or log, the secondary longitudinal members 22, 24, in particular in view of  
25 their upwardly inclined front portions 22d, 24d, can ride up over the obstruction, lifting the vehicle, or forcing the obstruction downwards thereby avoiding a heavy impact between the obstruction and the suspension mounting points or even the suspension arms. In such situations the central support sections 28, 30 help to prevent serious  
30 upward deformation of the secondary longitudinal members 22, 24.

In the event of a frontal impact, the front cross member 14 and the secondary longitudinal members 22, 24 help to distribute and absorb impact loads through the chassis 8. On a frontal impact the side rails 10, 12 tend to bend upwards at the curve 11b. In a conventional chassis without the secondary longitudinal members 22, 24 this tends to result in the side rails being forced upwards on impact which can reduce their ability to absorb energy by crumpling in the longitudinal direction. However in the chassis 8 of the invention, because of the inclined angle of the front portions 22d, 24d of the secondary longitudinal members, the forces into the secondary longitudinal members tend to act in a slightly downward direction along the direction of those front portions 22d, 24d. The downward angle of the recovery eye 42 means that impact forces on it also act downwards. This tends to force the rear portions 22c, 24c downwards, rotating about their rear ends 22a, 24a. This is further encouraged by a slight narrowing 22e, 24e in the secondary longitudinal members between their front and rear portions 22d, 24d, 22c, 24c. Since the side rails 10, 12 and the secondary longitudinal members 22, 24 are joined together by the central support sections 28, 30, they cannot bend apart vertically, so the overall effect is to counteract the upward tendency of the side rails 10, 12, so that the whole chassis structure 8 crumples rearwardly in a controlled manner. Downward movement and rotation of the secondary longitudinals helps to rotate the steering rack so as to reduce the intrusion of the steering column into the passenger compartment.

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If the frontal impact is with another vehicle, the structure of the chassis 8 also helps to distribute the impact loads on the other vehicle. In particular, if the chassis 8 forms part of a sports utility vehicle or off-road vehicle, the front end of the side rails 10, 12 will generally be relatively high up compared to a saloon or other type of car. Conventionally this difference in height tends to make the two vehicles

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incompatible in crash. However the low position of the front cross member 14 combined with the secondary longitudinal members 22, 24 which support it in the longitudinal direction, help to lower and spread the main point of impact to a level more compatible with saloon and other cars.

The structure of the chassis 8 also gives it a high level of rigidity which is useful if the recovery eye 42 is subjected to high loads. This is particularly the case in off road vehicles where the vehicle may need to be winched out of a position in which it has become stuck in a 'snatch recovery'. Because the front cross member 14 is supported by the secondary longitudinal members 22, 24 at points inboard of the side rails 10, 12, the distance between the points of support of the front cross member 14 is significantly less than, and in this case about half, the distance between the side rails. This helps to prevent bending of the front cross member 14 under the effect of high loads on the recovery eye 42. Also the secondary longitudinal members 22, 24 transmit the loads on the recovery eye back into the central portions 10a, 12a of the side rails thereby spreading the load away from the front end of the vehicle. The central position of the recovery eye 42 in the lateral direction also helps the chassis 8 to withstand high loads on it.

CLAIMS

1. A vehicle chassis comprising two longitudinal side rails each having a central portion and a front portion arranged in use to be higher than the central portion, a first cross member extending in a transverse direction between the front ends of the side rails and a second cross member extending in a transverse direction between the central portions of the side rails, wherein the chassis further comprises two secondary longitudinal members extending between the first cross member and the second cross member, and the secondary longitudinal members are each connected to the side rails by means of a central support section which is longitudinally spaced between the first and second cross members.
2. A chassis according to claim 1 wherein the first cross member is arranged to be, in use, below the front ends of the side rails over a substantial part of its length.
3. A chassis according to claim 2 wherein the first cross member is connected to the side rails by means of vertically extending front support sections.
4. A chassis according to any foregoing claim wherein the secondary longitudinal members are connected to the first cross member at respective connection points which are lower than the front ends of the side rails.
5. A chassis according to any foregoing claim wherein each of the secondary longitudinal members has a front portion which is inclined upwards towards the front.
6. A chassis according to claim 5 wherein the front portion is to the front of the central support sections.

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7. A chassis according to claim 5 or claim 6 wherein each secondary longitudinal member includes a rear portion which is substantially horizontal.
8. A chassis according to claim 7 wherein the side rails each include a  
5 an inclined portion between the central portion and the front portion, and the rear portion of each of the secondary longitudinal members is adjacent to one of said central portions over at least a substantial part of its length.
9. A chassis according to claim 7 or claim 8 wherein each secondary  
10 longitudinal member has a weakened bend at the junction between the front and rear portions to encourage downward bending of the secondary longitudinal member in the event of a frontal impact.
10. A chassis according to any foregoing claim further comprising a  
15 third cross member extending in a transverse direction between the secondary longitudinal members at a position longitudinally spaced between the first and second cross members.
11. A chassis according to claim 10 wherein the third cross member is approximately level, in the longitudinal direction, with the central support sections,
- 20 12. A chassis according to any foregoing claim wherein the secondary longitudinal members are positioned below and inboard of the side rails.
13. A chassis according to any foregoing claim wherein the central support sections each provide support for a suspension mount.
- 25 14. A chassis according to claim 13 wherein the suspension mount is positioned on the central support section adjacent to one of the

secondary longitudinal members so that the secondary longitudinal member provides longitudinal support for the suspension mount.

15. A chassis according to claim 13 or claim 14 wherein the suspension mount is located at a lower end of the central support section.
- 5 16. A chassis according to claim 13 or claim 14 wherein the suspension mount is substantially level, in the vertical direction, with the secondary longitudinal members.
17. A chassis according to any foregoing claim further comprising a recovery attachment attached to substantially the mid point of the first cross member.  
10
18. A chassis according to any foregoing claim wherein the secondary longitudinal members are connected to the first cross member at respective points inboard of the side rails.
19. A chassis according to any foregoing claim wherein the side rails, cross members and secondary longitudinals are bonded together to form a single rigid structure.  
15
20. A chassis according to claim 19 wherein the side rails, cross members and secondary longitudinals are welded together.
21. A chassis according to claim 20 wherein the side rails, cross members and secondary longitudinals are bolted together.  
20
22. A chassis according to any foregoing claims further comprising a recovery eye attached to the first cross member.
23. A chassis according to claim 22 wherein the recovery eye is inclined upwards towards the front.

24. A vehicle chassis substantially as hereinbefore described with reference to the accompanying drawings.
25. A vehicle including a chassis according to any foregoing claim and a body mounted on the chassis.

## ABSTRACT (Fig. 3)

VEHICLE CHASSIS

5 A vehicle chassis comprises two longitudinal side rails 10, 12. A first cross member 14 extends in a transverse direction between the front ends of the side rails 10, 12 and a second cross member 20 extends in a transverse direction between the central portions of the side rails. The chassis further comprises two secondary longitudinal members 22, 24 extending between the first cross member 14 and the second cross member 20, and the secondary longitudinal members are each connected to the side rails by means of a central support section 28, 30 which is longitudinally spaced between the first and second cross members 14, 20. The structure provides rigid support for the vehicle suspension and for a eye recovery 42, and crumples in a controlled way on frontal impact.

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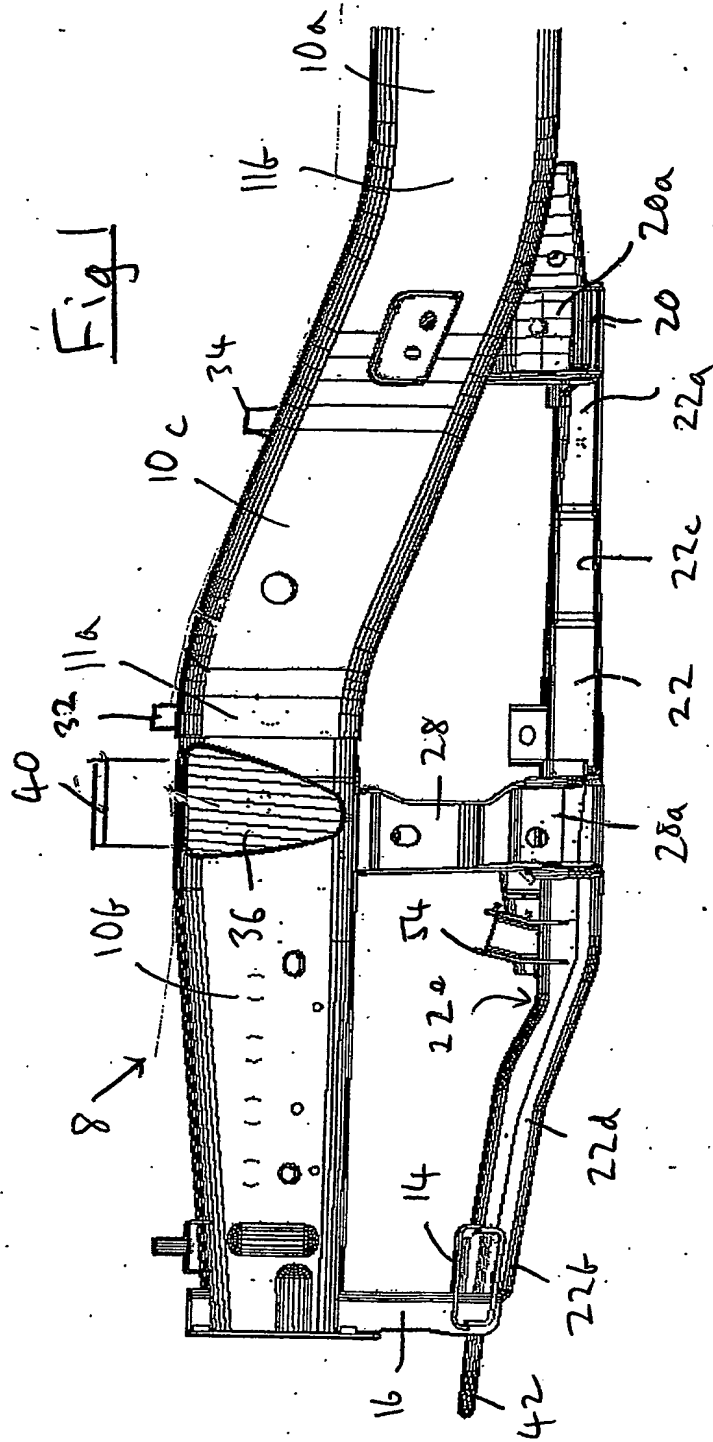


Fig 2

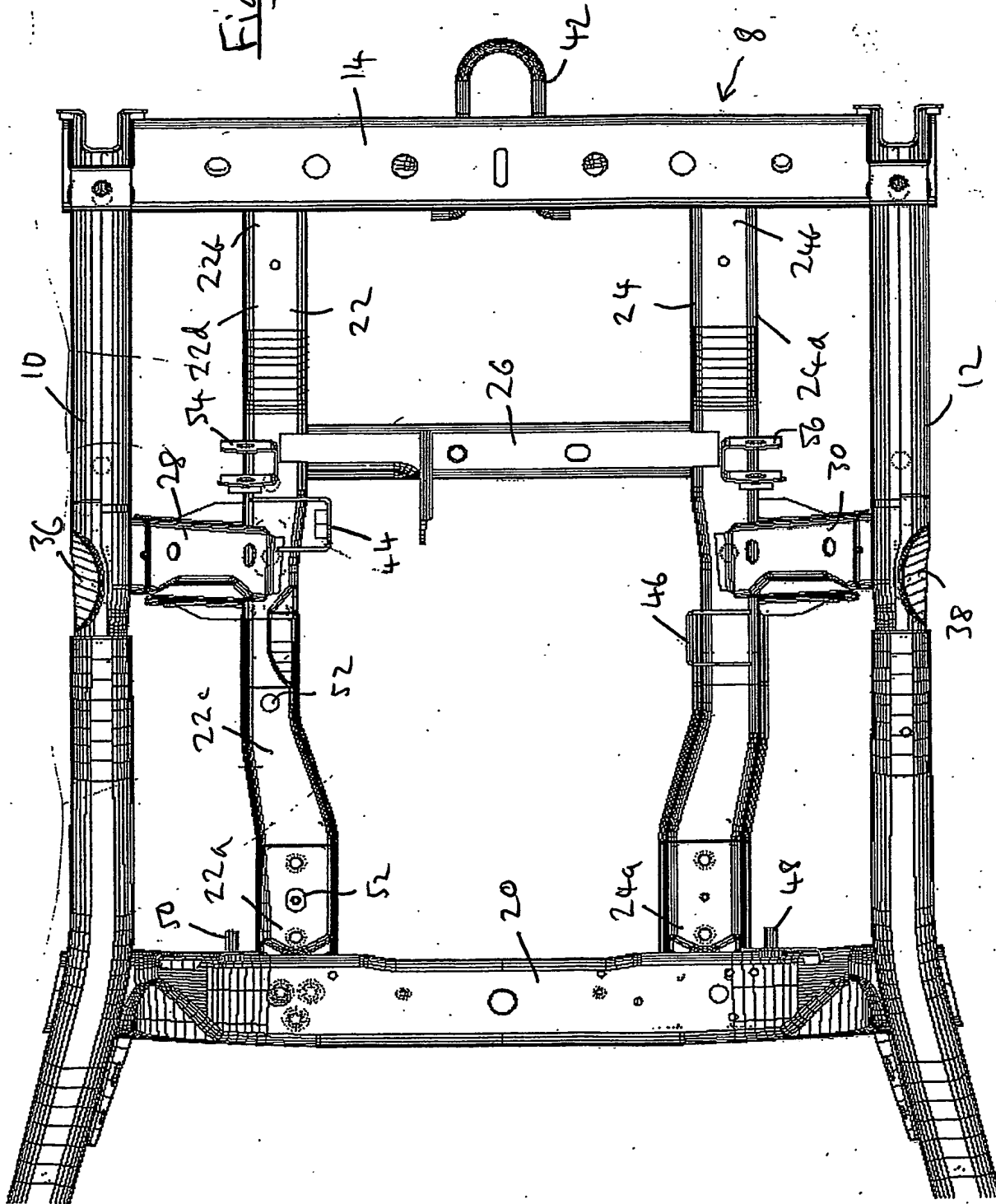
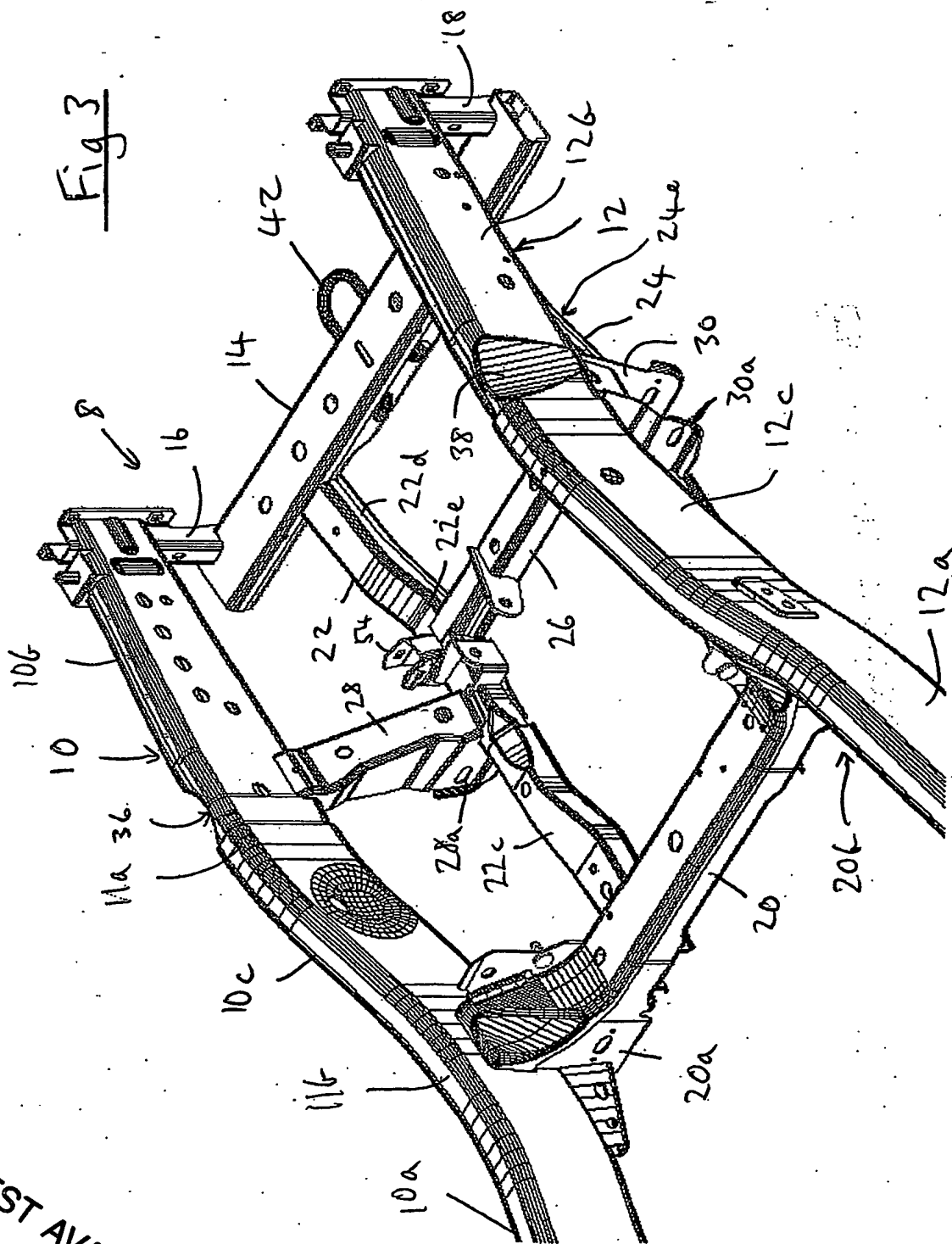


Fig 3



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